



## Gold Member Carbery Food Ingredients

### About the Company

Founded as a joint venture between four creameries in 1965, Carbery Food Ingredients have grown into a global company while still being owned by the farmers of West Cork. The company provides nutritional ingredients, flavours, and delicious natural cheeses to customers in over 50 countries. Their expert team of scientists and manufacturers regularly develops innovative new products using ingredients from the grass-fed and hormone and antibiotic-free Irish supply.

Carbery Food Ingredients is built upon the values of Integrity, Quality Excellence, Collaboration, Innovation, and Sustainability. With that in mind, they strive to enrich lives across the globe and support their dairy farmers to ensure a sustainable enterprise long in the future.

### Spotlight Target Area: Water

Carbery Food Ingredients recognised an opportunity to improve water usage across their facilities. In 2022, the company reduced their overall water usage on-site, exceeding their milestone target by 9%. Reductions were predominantly attributed to increased water recovery as well as fine-tuning their cooling air compressor with cooled water to reduce the volume of potable water required.

As a result, the member increased their water efficiency and decreased their reliance on the local water supply which improves overall water availability. Beyond their improvements in the past year, Carbery Food Ingredients are working on further initiatives to improve water efficiency, re-use water where possible, and expand their on-site water recovery system in future years.



### Membership Tier 1

Minimum Origin Green Targets Required Annually = 8

### Exemplary Performance Target Areas

Raw Material Sourcing	Raw Materials & Suppliers	
	Packaging	★
	Energy/Emissions	★
	Water	★
Manufacturing Process	Waste	
	Product Health and Nutrition	
	Employee Wellbeing	★
	Community Engagement	★
Social Sustainability	Diversity & Inclusion	
	Biodiversity	★
	Approved Sector Specific Target	
Additional Targets		



### Approach to Sustainability

As a co-operative organisation, Carbery Food Ingredients keep sustainability at the heart of their business practices. As a Tier 1 Origin Green member, Carbery Food Ingredients reported on 18 targets in their 2022 Annual Review. In the past year, they achieved exemplary results in their Supplier Certification, Packaging, Energy & Emissions, Water, Community Engagement and Biodiversity targets.