



## Gold Member

# Boann Distillery Ltd

### About the Company

Family owned Boann Distillery follows their mission of reviving the time honoured tradition of Irish whiskey distillation in the heart of the Boyne Valley. The state of the art distillery combines three specially designed nano-copper pot stills with the best of casks for maturation to produce a distinct whiskey with a unique provenance, which are enjoyed in over 55 countries around the world.

Under the guiding hands of the experienced distillery team, a number of spirits are produced, including the award winning Boann Single Pot Still sprit, apple brandy and gin. All parts of the distilling process, from milling the grains, fermentation, distillation and maturation are on site . All ingredients used in the process are local and Irish. A visitor centre will follow soon, inviting the public to experience the distillery and its brands.

### Spotlight Target Area: Water

Water is a significant resource required for a successful distilling process, being mainly used for cooling the distillate and cleaning of equipment. Within their 2021-2025 Origin Green Plan, Boan Distillery set out to significantly improve their water efficiency, following regular monitoring and measuring exercises on-site. In the past year, the member achieved a 13.3% reduction of water used per litre of pure alcohol produced, placing them 41% ahead of their milestone target for the year.

The improved water efficiency was mainly attributed to reducing the temperature in the cooling towers and reviewing the cleaning processes to minimise water wastage. Additionally, regular review and maintenance activities prevented leaks across the site. As a result, Boann Distillery strengthened their commitment to sustainable business practices across the distillery. A water charter was created alongside training.

Notably, they adjusted their targets for the remainder of their plan to improve water efficiency by 60% compared to their 2020 baseline, following the industry targets set in the 2022 published Sustainability Roadmap from the Irish Whiskey Association.



### Membership Tier 4

Minimum Origin Green Targets Required Annually = 5

### Exemplary Performance Target Areas

Raw Material Sourcing	Raw Materials and Suppliers	★
	Packaging	
Manufacturing Process	Energy/Emissions	★
	Water	★
	Waste	
Social Sustainability	Product Health and Nutrition	
	Employee Wellbeing	
	Community Engagement	★
	Diversity and Inclusion	
Additional Targets	Biodiversity	★
	Approved Sector Specific Target	



Sustainability Programme  
**GOLD MEMBER**  
2023



### Approach to Sustainability

Sustainability is a core principle for Boann Distillery, driving continuous improvement across the entire distilling process. In 2022, the Origin Green member reported on 16 targets across six target areas and achieved exemplary results in their Raw Material Certification, Biodiversity, Energy/Emissions, Water and Community Engagement targets.