



Gold Member Great Northern Distillery

Spotlight Target Area: Community Engagement

The Great Northern Distillery understands how important it is to look after our planet as much as possible and has embraced sustainability to drive continuous improvement within its business.

In the area of community engagement, the Great Northern Distillery feel it is important to give back to the local community and supported **two charities in 2020**, **North Louth Hospice and Home Care Foundation**.

In addition, the company also recognised the unique opportunity it could play in responding to the covid-19 pandemic and produced hand sanitiser on site, as well as diverting grain alcohol - to assist others with hand sanitiser production while supply chains were constrained. A large proportion of the hand sanitiser produced at the distillery was donated to local hospitals, schools, charities and businesses.

About

The Great Northern Distillery is the largest Irish owned whiskey distiller in the country producing **12 million litres** of alcohol a year equal to **800,000 bottles of whiskey each week**. The distillery has been operating in Dundalk since 2015 and currently employs a total of 56 people across its two dedicated distilleries on site, including a pot still, single malt distillery and a grain distillery.

The distillery produces all types of Irish whiskey, triple distilled malt, double distilled malt, peated malt and pot still as well as grain whiskey for both home and international markets.

Membership Tier 3

Minimum Origin Green Targets Required Annually = 6

Origin Green Target Areas

Raw Material Sourcing	Supplier Certification	
	Primary Producer Sustainability Initiatives	
	Packaging	
Manufacturing Process	Energy/Emissions	★
	Water	
	Waste	★
	Biodiversity	
Social Sustainability	Health & Nutrition	
	Employee Wellbeing	
	Community Engagement	★
	Diversity & Inclusion	

“Irish whiskey is a great example of a “sustainable” whiskey. We use Irish grain, water, air, and time. As an Irish owned company, we at Great Northern Distillery are deeply embedded in the local community and strive to be good citizens. Achieving this award is down to commitment by our team to deliver on our sustainability targets and there is a firm commitment to continually build on this into the future.”

John Teeling, Managing Director/CEO

